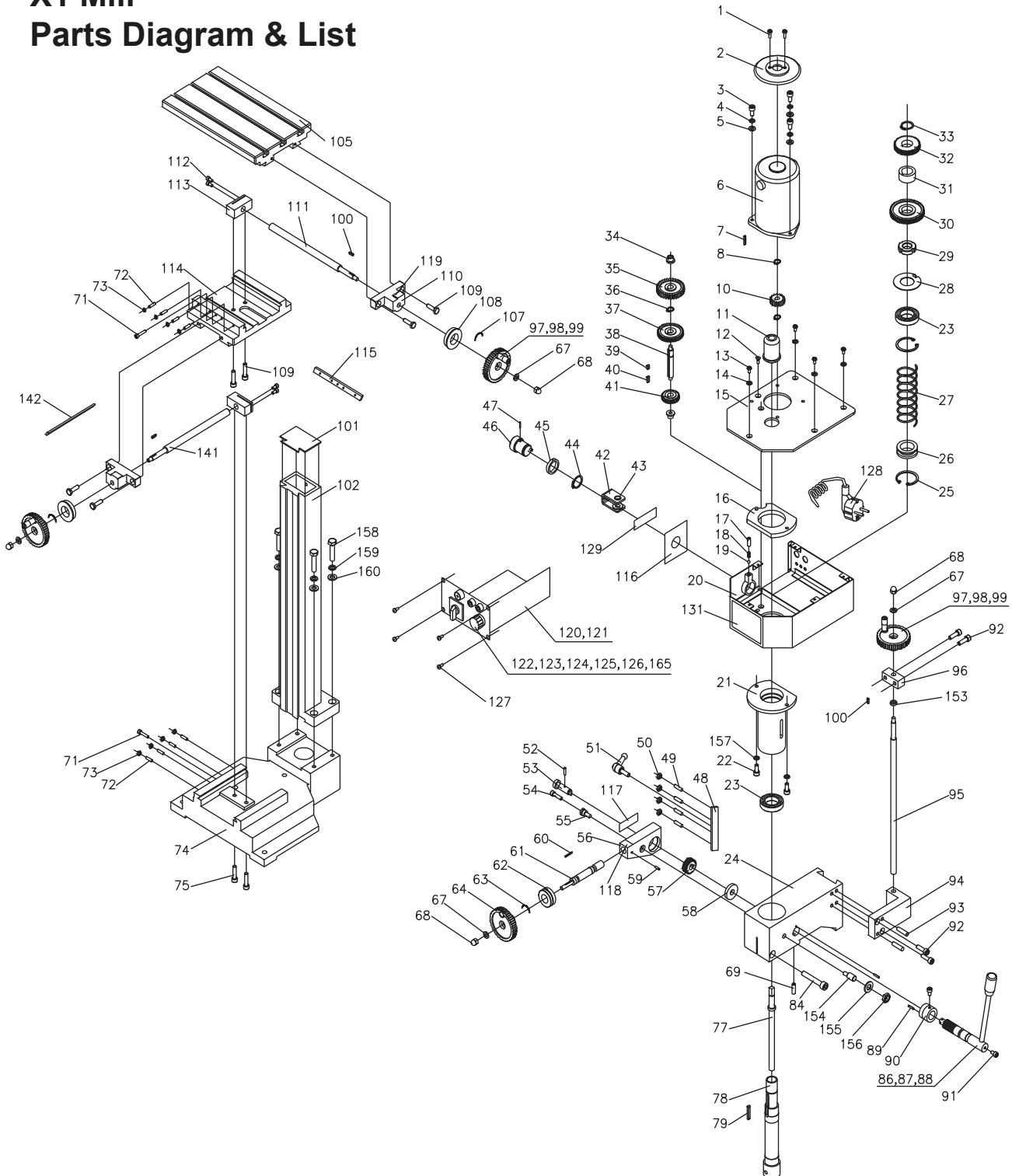


X1 Mill

Parts Diagram & List



No.	Description	Qty.
1	Screw M4*12	2
2	Protect cover for motor	1
3	Screw M6*14	7
4	Spring washer	5
5	Washer	11
6	Motor	1
7	Key	1
8	Check ring for shaft 8	2
10	Motor gear 16T	1
11	Safety cover	1
12	Screw M4X6	1
13	Screw M4X8	4
14	Washer 4	6
15	Up cover	1
16	Sleeve support plate	1
17	Screw M6X5	1
18	Compression spring	1
19	Steel ball 5	1
20	Gear-box	1
21	Spindle sleeve	1
23	Screw M6X14	2
24	Spindle box	1
25	Elastic ring	2
26	Spring seat ring	1
27	Compression spring	1
28	Round nut stop gasket	1
29	Round nut M24X1.5	1
30	Spindle gear 60T	1
31	Spacing ring	1
32	Spindle gear 45T	1
34	Powder metallurgy bearing	2
35	Gear 32T	1
36	Check ring for shaft 10	2
37	Change gear	1
38	Shift shaft	1
39	Key 4X8	1
40	Key 4X12	1
41	Change gear 30T	1
42	Dial fork	1
43	Flange lining	2
44	Check ring 21	2
45	Spacing ring	1
46	H/L change knob	1
47	Spring pin 2X12	1
48	Wedge	1
49	Screw M5X18	4
50	Nut M5	4

51	Handle	1
52	Pin A3X12	1
53	Joint shaft	1
54	Screw M5X18	1
55	Joint screw	1
56	Worm base	1
57	Helical gear 24T	1
58	Spacing ring	1
59	Pin A3X18	1
60	Key 2X18	1
61	Worm shaft	1
62	Dial	1
63	Damp spring	1
64	Hand wheel	1
68	Top nut M6 4	4
69	Screw M6X20	1
71	Screw M4X20	2
72	Screw M4X18	8
73	Nut M4	8
74	Base	1
75	Screw M6X16	2
77	Lock screw	1
78	Spindle	1
79	Key 4X28	1
84	Screw M8X50	1
86	Gear shaft 14T	1
87	Handle shaft	1
88	Long handle sleeve	1
89	Spring pin 3X12	2
90	Mark show sleeve	1
91	Screw M5X8	2
92	Screw M6X20	4
93	Pin 6X26	4
94	Nut block	1
95	Lifting screw	1
96	Screw support	1
97	Hand wheel	2
97	Hand wheel	1
98	Handle bolt	3
99	Handle sleeve	3
100	Key 3X10	3
101	Cover board	1
102	Spindle rail	1
105	Worktable	1
107	Damp spring	2
108	Dial	2
109	Screw M6X16	4
110	Screw base	2

111	Lengthways screw	1
112	Screw M4X8	4
113	Screw nut	1
114	Bed	1
115	Wedge	1
116	Change speed label	1
117	Joint label	1
118	Worm base	1
119	Label	2
120	Electricity box	1
121	PC Board	1
122	Power light	1
123	Fuse	1
124	Metachoresis switch	1
125	Forward/reverse switch	1
126	Electricity label	1
127	Screw ST2.9X6.5	4

128	Power line	1
129	Caution label	1
131	Main label	1
141	Cross screw	1
142	Lengthways screw	1
153	Spacing ring	1
154	Adjust screw	1
155	Washer 10	1
156	Nut M10	1
158	Screw M8*25	7
159	Elastic ring	4
160	Washer	4
161	Block	1
162	Dust cover	1
163	Washer 4	2
164	Screw M4*14	2
165	Line for yellow lamp	1