





NO.	Description	QTY.
1	Transmission gear 23/15T	1
2	Dial fork	1
3	Small gear rack	1
4	key block	2
5	Protecting flange of spindle	1
6	Under oil seal I	1
7	Spindle	1
8	Sleeve limit pad	1
9	Under oil seal II	1
10	Spindle sleeve	1
11	Spindle box	1
12	Draw Bar	1
13	Washer I	1
14	Washer II	1
15	Inside spline sleeve	1
16	Square bearing seat	1
17	Spindle out gear 34T	1
18	Spindle box cover	1
19	Adjustment pad	1
20	Protecting pad of spindle	1
21	Bearing seat	1
22	Flange gear 28T	1
23	II shaft	1
24	Washer of II shaft	1
25	Transmission gear 30/22T	1
26	Washer	1
27	I shaft	1
28	Up press loop	1
29	Big Timing belt	1
30	Under press loop	1
31	Bearing seat	1
32	Washer	2
33	Center finding shaft	1
34	Side cover of spindle box	1
35	Move gear 16T	1
36	Washer	1
37	Motor fixed tray	1
38	Motor encloser	1
38	Motor encloser plate	1
39	Under press loop	1
40	Motor pulley	1
41	Up press loop	1
42	Spring encloser	1
43	Clockwork spring	1
44	Adjust washer	1

45	Left support flange	1
46	Pinion 17T	1
47	Right support flange	1
48	Big dial	1
49	Big handle seat	1
50	Washer	1
51	Dial fork shaft	1
52	Handle shank	3
53	Move shaft	1
54	Adjust washer	1
55	Right support flange	1
56	Adjust washer	1
57	Ratite handle	1
58	Spindle lock sleeve II	1
59	Spindle lock handle	1
60	Spindle lock sleeve I	1
61	Washer	1
62	Small handle	1
63	Adjust Screw	1
64	Wedge	1
65	Verticality table	1
66	End cap	1
67	Washer	1
68	Slanting shaft	1
69	Small handle	3
70	Pressing spring	2
71	Spring piece	4
72	Bearing 8106	1
73	Bearing 80107	1
74	Bearing 80101	4
75	Timing belt	1
76	oil cup 6	8
77	Oil cup 8	1
78	Steel ball 5	2
79	Bearing Z007106	1
80	Bearing 80106	1
82	Screw M5*40	5
83	Pin 6*25	4
84	Key 4*40	2
85	Screw M4*16	2
86	Pin 4*18	1
87	Screw M6*16	1
88	Nut M6	11
89	Screw M5*12	2
90	Pin 4*8	1
91	Screw M6*8	1

92	Screw M6*12	1
93	Small round nut M27*1.5	2
94	Check ring 62	1
95	Check ring 35	1
98	Key 8*20	1
99	Key 4*25	2
100	Key 5*40	2
101	Screw M4*16	2
102	Spring 4	2
103	Key 4*16	6
104	Screw M4*8	6
105	Check ring	2
106	Screw M5*16	3
107	Screw M4*8	5
108	Check ring 10	1
109	Key 3*16	1
110	Screw M6*16	4
111	Screw M4*6	4
112	Check ring	5
113	Pin 3*10	1
114	Check ring 16	1
115	Pin 4*16	1
116	Screw M4*16	7
117	Screw M6*16	5
118	Screw M5*16	23
119	Washer 5	8
120	Pin 4*10	1
121	Long handle sleeve	3
122	Screw M6*6	1
123	Screw M10*25	4
124	Key 4*12	1
128	Screw M4*20	4
129	Verticality lead rail	1
130	Side plate II	1
131	Side plate I	1
133	Limit sleeve	1
134	Under bearing seat	1
135	Verticality lead screw	1
136	Verticality leadscrew nut	1
137	Support	1
138	Up Bearing seat	1
139	Back canopy hood	1
140	Cover board I	1
141	Cover board II	1
142	Screw M6*10	1
143	Screw M5*8	2

144	Washer 10	4
145	Screw M8*20	4
146	Pin 8*45	2
147	Screw M5*8	1
148	Screw M4*5	10
149	Bolt M10*50	4
150	Pin 4*20	12
151	Pin 4*26	1
152	Pin 6*30	4
153	Ruler	1
155	Bearing 8101	8
156	Bearing 80101	1
157	Adjust screw	4
158	Base	1
159	Saddle	1
160	Worktable	1
161	Washer	1
162	Y-axis feeding screw	1
163	X-axis screw nut	1
164	Y-axis screw nut	1
165	X-axis wedge	1
166	X-axis bearing seat	1
167	Gear I 24T	1
167A	Gear II 48T	1
168	Sleeve	1
169	Rotate shaft	1
170	Support flange	1
171	X-axis feeding screw	1
172	Y-axis wedge	1
173	X-axis bearing seat	1
174	Nut M12	4
175	Handwheel	1
176	Nut M8	6
177	Handwheel	1
178	Finger	1
179	Handle sleeve	3
180	Inlay ring	2
181	Dial	2
182	Screw M8*55	3
183	Screw M4*12	4
184	Screw M6*25	8
185	Washer 8	2
186	Pin 3*20	4
187	Screw M6*6	1
188	Rivet 2*3	2
189	Cap nut	2

196	Caution label	1
198	Main label	1
199	Lock Label	1
205	Washer 6	1
212	Lead tube connect	4
213	Lead tube	2
214	Switch label	1
215	Fuse box	1
216	Power indicating lamp	1
217	Potentiometer	1
218	Emergency stop Switch	1
219	Reverse/Off/Forward Switch	1
220	PC Board	1
223	Power line	1
224	Motor	1
225	Indicating light(yellow)	1
226	Power switch	1
227	Nut M4	4
251	Screw M4*10	2
252	Screw M3*8	2
253	Compressive Spring	1
254	Screw M2*10	2
255	Micro switch	1
256	Insulating spacer	1

257	Support plate	1
258	Screw M4*8	2
259	Magnet block	1
260	Block	1
261	Screw M4*10	1
262	Protection cover	1
263	Rotating shaft	1
264	Screw M3*4	1
265	Protection cover	1
266	Sleeve	1
270	X-Axis screw bracket Socket (L/H)	1
271	X-Axis screw bracket (L/H)	1
272	Screw M6*25	2
273	Pin	2
274	Left bracket cover	1
275	Pin	1
276	Leadscrew clutch	1
277	Handle wheel	1
278	Ring	1
279	Scale ring	1
280	Washer	1
281	Screw M4*10	1